

PAC PROJECT SOFTWARE SUITE

Features

- Control programming, HMI development, OPC communication, and database connectivity in one integrated package
- Single tag database is shared by all components
- Fully integrated with *groov EPIC*® processors, *groov RIO* modules, and *groov I/O*; and SNAP PAC controllers, brains, and I/O
- I/O points and variables have user-defined names; commands are in plain English
- Easy-to-use graphical interfaces for development and debugging

DESCRIPTION

The **PAC Project Software Suite™** from Opto 22 provides the software you need for industrial automation, remote monitoring, and data acquisition applications in any field. A key component of Opto 22's industrial internet of things (IIoT) systems, PAC Project software is fully integrated with *groov EPIC*® (Edge Programmable Industrial Controller) processors, *groov*® I/O modules, *groov RIO* modules, and Opto 22 SNAP PAC controllers, brains, and I/O.

PAC Project software is simple to use and its commands are in plain English. A single tagname database is shared by all software components, so the I/O points and data elements you define during control programming are automatically available when you're building an HMI, configuring data to send to OPC clients and databases, or using our REST API (representational state transfer application programming interface).

And since you give I/O points and other data elements meaningful names that suit the way you are using them, troubleshooting and maintenance are easier.

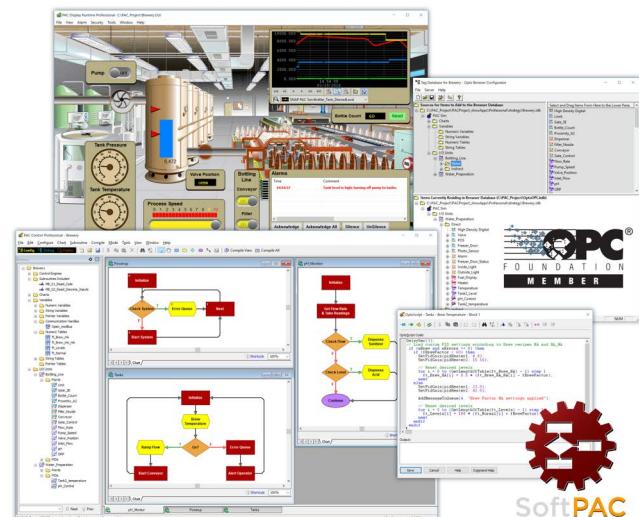
The PAC Project Software Suite comes in two types: PAC Project Basic™ and PAC Project Professional™. See [page 8](#) for a comparison chart.

PAC Project Basic™ is free and includes everything you need to develop most industrial automation applications: control programming, HMI creation, and I/O configuration software.

PAC Project Professional™ adds OPC communication, database connectivity, a software-based controller, and support for Ethernet link redundancy, and legacy hardware.

Both PAC Project Basic and PAC Project Professional include:

- **PAC Control™** for developing control applications
- **PAC Display™** for developing traditional Microsoft® Windows®-based human-machine interface applications (HMIs) for technicians and operators



PAC Project Software Suite

- **PAC Manager™** for configuring and inspecting Opto 22 SNAP PAC controllers, brains, and I/O

In addition, PAC Project Professional adds:

- **OptoOPCServer™** for OLE for Process Control (OPC) communication with OPC 2.0 clients
- **OptoDataLink™** for sharing acquired data with ODBC-compliant databases
- **SoftPAC™** for software-based programmable automation control

You can also purchase individual components of PAC Project Professional, and then download them from the Opto 22 website for immediate use.

Part Numbers

Part	Description
PACPROJECTPRO	PAC Project Professional Software Suite
PACPROJECTBAS	PAC Project Basic Software Suite
PACCONTROLPRO	PAC Control Professional control software
PACCONTROLBAS	PAC Control Basic control software
PACDISPLAYPRO	PAC Display Professional HMI software
PACDISPLAYBAS	PAC Display Basic HMI software
OPTOOPCSERVER	OptoOPCServer OPC 2.0-compliant software
OPTODATALINK	OptoDataLink data exchange software for ODBC
PACMANAGER	PAC Manager configuration software for SNAP PAC controllers, brains, and I/O
SOFTPAC	Software-based programmable automation controller for PC-based control

ADVANTAGES OF OPTO 22 SYSTEMS

The integrated software and hardware of both the *groov* EPIC system and the SNAP PAC System make it easier to understand, select, and apply an automation, monitoring, IIoT, or data acquisition system for your needs. System components work together, and the systems can easily be extended as your business grows.

The *groov* EPIC System

The *groov* EPIC system combines real-time control, local and remote HMI, and industrial/IT data exchange in a compact, industrial package. Most I/O modules carry Opto 22's Limited Lifetime warranty.

Designed and developed to work at the network's edge, *groov* EPIC is a complete control and communications system, including:

- **I/O.** Connect to field devices and translate their electrical signals into the ones and zeros that computer systems understand.
- **Control.** Automate equipment and systems at the network's edge. Use PAC Control's flowchart-based control development software for programming. You can also program EPIC using any IEC 61131-3 compliant language with CODESYS, or use the *groov* EPIC processor's embedded open-source Linux® operating system to run your own custom-built programs.¹
- **Connectivity and data handling.** Acquire, move, and share data from industrial systems, legacy equipment, business and IT systems, and the cloud
- **Visualization.** Securely monitor, control, and use data as you need it—locally, on premises, or from anywhere using an authorized mobile device, computer, or any device with a web browser.

The system consists of a ***groov* EPIC** processor, software, *groov* I/O modules, chassis, and power supply.



The processor is an embedded Linux real-time controller with gateway functions, and it is the world's first edge programmable industrial controller (EPIC). It's the central command to your *groov* EPIC system, which handles multiple control, automation, and data acquisition tasks involving digital

1. Optional licensing provides access to the Linux operating system through secure shell (SSH), toolchains and interpreters for Java, C/C++, Python, JavaScript/Node.js, and more.

and analog control, serial string handling, PID, and enterprise connectivity. The EPIC provides USB and HDMI ports so you can extend its capabilities, as well as dual independent Gigabit Ethernet network interfaces. The EPIC's modern design offers a compact and sturdy unit that features an integrated high-resolution color touchscreen.

In addition to **PAC Project Basic**, the *groov* EPIC system comes with:

- ***groov* Manage** for browser-based management of your *groov* EPIC system and *groov* RIO modules
- ***groov* View** for building and viewing custom operator interfaces for local, mobile, and browser-based devices
- **CODESYS** Development Environment for an alternate way to program control (use either PAC Project or CODESYS)
- **Node-RED** for creating simple logic flows using pre-built nodes
- **Ignition Edge®** from Inductive Automation® for connecting to Allen-Bradley®, Siemens®, and Modbus®/TCP devices via OPC UA, and for efficient IIoT communications using MQTT with strings or Sparkplug payload

***groov* I/O modules** are wired directly to field devices (sensors and actuators) so you can monitor and control devices and use their data wherever you need it, in your local computer network or in cloud services. Wiring is simplified with a top-mounted connector, which provides spring-clamp terminals for power, common, and field wiring. The connector can be removed with the field wiring intact for easier field replacement or wiring in advance.

Remote I/O with *groov* EPIC

A *groov* EPIC processor can also monitor, control, and acquire data from the following remote I/O units:

- Other *groov* EPICs
- ***groov* RIO**—compact power-over-Ethernet (PoE) industrial remote I/O units, with a communications processor and either built-in multi-signal, multifunction I/O or 3-phase power and energy monitoring I/O, configured from browser-based software
- SNAP PAC Ethernet-based I/O units

The SNAP PAC System

The SNAP PAC system consists of Opto 22 SNAP PAC controllers, SNAP I/O modules, and PAC Project software.

SNAP PAC controllers. SNAP PAC programmable automation controllers run PAC Control strategies.

- SNAP PAC *R*-series controllers mount on the rack with the input/output (I/O) modules and include I/O processing and communications as well as control.
- Standalone SNAP PAC *S*-series controllers offer more power for complex distributed systems, and support for legacy hardware.

- Software-based **SoftPAC** is available for PC-based control. R-series and S-series PACs also offer a built-in REST API for secure access to I/O point and variable data on the PAC.

SNAP I/O modules. Opto 22 SNAP analog, digital, and serial input and output modules provide a wide range of signal types for any application. Each SNAP I/O module contains from 1 to 32 I/O points.

Remote I/O with SNAP PAC

A SNAP PAC controller can also monitor, control, and acquire data from *groov* EPIC processors, *groov* I/O, and *groov* RIO modules.

More information

For more information about either *groov* EPIC or SNAP PAC Systems, visit www.opto22.com.

PAC CONTROL

PAC Control is an intuitive, flowchart-based programming and debugging tool for industrial automation, remote monitoring, and data acquisition applications. Using PAC Control, you create, download, and run control programs on both *groov* EPIC processors and SNAP PAC controllers.

PAC Control Basic includes all the features you need for most applications, including:

- A **Strategy Tree** that provides a graphical view of your control system configuration, including I/O points and variables
- A **comprehensive, plain-English command set**, including commands for analog process and digital sequential control, logic and math, conditional branching, string handling, serial device control, PID loop control, data tables, and more complex functions
- Flowchart-based programming**, which lets you write control strategies visually and offers a more intuitive alternative to ladder logic programming
- OptoScript™** programming, an optional advanced scripting language similar to Pascal or C, and ideal for experienced control engineers who prefer a procedural approach to program development
- Subroutines** for more efficient programming of repeated tasks and processes that are used in multiple control strategies.
- A graphical **debugger** for stepping through a control program and its subroutines in real time

PAC Control Professional includes everything in PAC Control Basic and adds the following features:

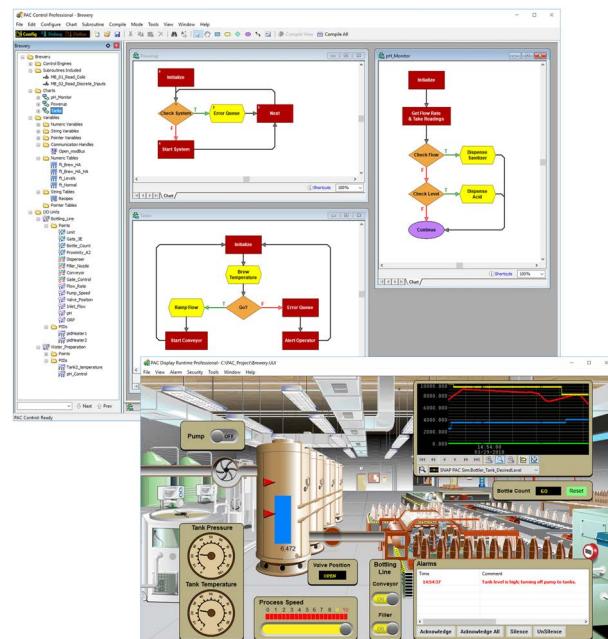
- Support for **Ethernet link redundancy** to controllers and R-series I/O units

- Support for **Legacy hardware**, including serial *mistic*® I/O units with a SNAP PAC S-series controller
- A **conversion utility** to help you move older OptoControl™ strategies to PAC Control
- Additional “**Pro version only**” PAC Control commands

For a comparison of features available in PAC Control Professional and PAC Control Basic, see “[PAC Project Basic and Professional Comparison](#)” on page 8.

PAC Control Strategy

Using PAC Control on a PC, you create and debug a control program (called a *strategy*) to automate processes. You then download your strategy to the memory of your *groov* EPIC processor or SNAP PAC controller, which runs the strategy independently of the PC. You can turn off your PC or use it for other applications while the strategy runs.



PAC Control and PAC Display

A strategy is composed of one or more process flowcharts or *charts*, each of which controls one aspect of the automated process. Each chart is made up of *blocks*, connected by arrows which show the process flow. Each block in a chart contains one or more *commands* (such as *Convert Number to String*) or *conditions* (such as *Chart Running?*) The shape of the block indicates its function. For example, a rectangle is an action, a diamond is a condition, and a hexagon contains lines of OptoScript code.

A strategy can contain an almost unlimited number of charts. The *groov* EPIC processor and SoftPAC software-based controller can run

up to 64 charts simultaneously; the SNAP PAC S-series controller can run up to 32 charts simultaneously; and the SNAP PAC R-series can run up to 16 charts at once.

PAC Terminal SSD

Although not a component of PAC Project, PAC Terminal SSD™ (Secure Strategy Download) is an optional application that allows you to safely distribute a protected strategy to a controller in the field. PAC Terminal SSD can also ensure that new firmware is from Opto 22 and has not been modified by anyone.

PAC Terminal SSD is available from the Opto 22 website at www.opto22.com. There, you can find instructions to register PAC Terminal SSD to obtain a password and the software.

PAC DISPLAY

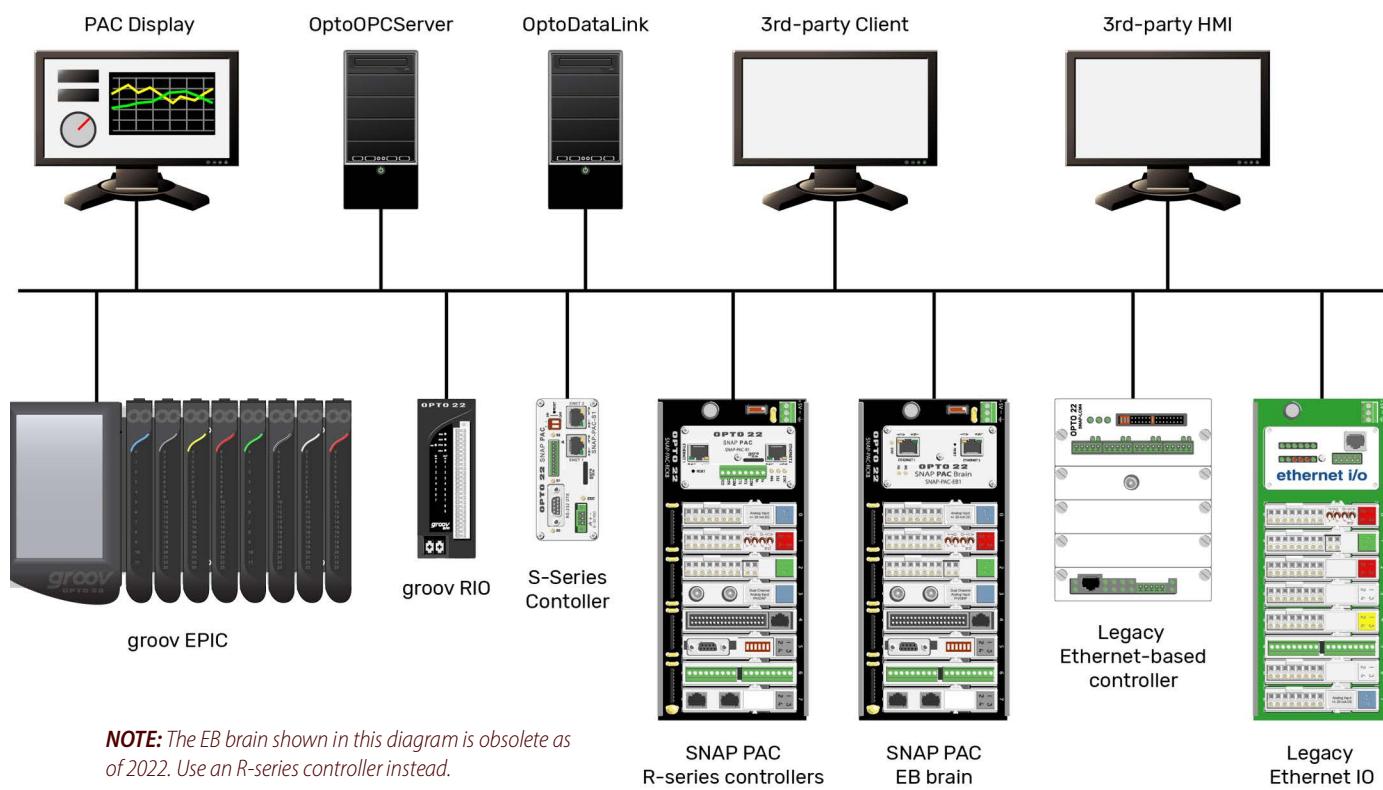
PAC Display Basic is a user-friendly traditional HMI package for building operator interface applications to communicate with groov EPIC processors, SNAP PAC controllers, and Ethernet-based I/O units, including groov RIO and SNAP PAC. PAC Display offers rich features, including alarming, trending, security, and a built-in library of 3,000 industrial automation graphics. PAC Display uses an efficient, multithreaded scanning engine.

PAC Display Professional adds the capability to use redundant scanners and redundant networks. With PAC Display Professional, you can also log SuperTrends, Historical Logs, and Runtime Operator Logging data files to an ODBC database. PAC Display Professional also supports Opto 22 legacy hardware.

The power of PAC Display lies in its close integration with Opto 22 controllers and I/O units. PAC Display monitors these systems to give operators, technicians, and engineers the information they need at a glance, while transferring operator instructions to the control hardware. PAC Display also displays data trends and x-y plots, logs historical data, and handles alarms.

Security

PAC Display lets you control access to an operator interface based on users and groups. Permissions can be defined for individual on-screen controls, and access to the interface itself can be password protected. Login and detailed usage information can be saved to an encrypted operator action log file. These security features can help applications meet U.S. FDA 21 CFR Part 11 regulations for digital data recording, storage, and handling.



Single-Tag Database

When you build a strategy using PAC Control, the database of I/O and variables you create in PAC Control is automatically shared with PAC Display. This single tagname database eliminates the need to create duplicate databases and eliminates tagname-related errors.

SuperTrends

With PAC Display's SuperTrend feature, you can plot trends using real-time data, historical data, or both, switching between current data and previously logged data with the click of a button.

Alarming

You can view and acknowledge alarms in PAC Display, as well as see an alarm history for each alarm point. You can determine which alarm points to set up, define alarm thresholds, and choose colors for alarm states. Sound files can be added, and comments or messages can be displayed in alarm graphics while PAC Display is running.

An automatic response to an alarm can be set up to provide immediate action, such as automatically closing a valve when a specific alarm occurs. You can also set priorities for alarms, so that, for example, an operator can choose to receive only higher priority alarms during startup.

In addition, you can send the historical log of all alarms to a printer and also to a user-configurable Unicode or ASCII text file that can be easily imported for analysis into Microsoft® Excel®, Access®, or other applications.

PAC MANAGER

PAC Manager is a configuration and maintenance tool for SNAP PAC controllers and SNAP I/O units. (*groov* EPIC processors and *groov* RIO modules use their own *groov* Manage tool.)

With PAC Manager you can:

- Assign IP addresses to SNAP PAC controllers
- Configure security
- Upgrade firmware
- Configure I/O points, I/O unit features, and SNAP serial modules
- Inspect, read from, and write to devices for testing

PAC Manager includes tools for configuring multiple Ethernet devices at once. For example, if you have I/O units that use the same configuration or that all need firmware updated, you can change all of them simultaneously.

OPTOOPC SERVER

OptoOPC Server is part of PAC Project Professional and can also be purchased separately. A fast and efficient OPC 2.0-compliant server, OptoOPC Server handles communications between multiple OPC clients and Opto 22 devices. It lets OPC client software interface with the following Opto 22 hardware:

- *groov* EPIC processors and SNAP PAC controllers running PAC Control strategies (For *groov* EPIC processors, explore the OPC UA server options built into the processor.)
- Independent SNAP PAC EB brains (obsolete) and *groov* RIO modules
- Independent legacy or obsolete Ethernet-based I/O units
- SNAP PAC controllers running legacy ioControl™ and Ethernet-based OptoControl strategies

OptoOPC Server can manage communication with Opto 22 devices not only for OPC clients, but also for OptoDataLink and for multiple seats of PAC Display. OptoOPC Server communicates with clients by using a report-by-exception method that reduces network traffic on industrial automation and manufacturing networks. When multiple clients need to access Opto 22 systems, OptoOPC Server smoothly and efficiently manages message flow.

Where multiple PCs are running the same or different PAC Display projects, OptoOPC Server works closely with PAC Display to provide efficient data scanning. In fact, OptoOPC Server is the critical component for scaling up a PAC Display monitoring system for optimum performance.

Since OptoOPC Server can communicate with the *groov* EPIC system, *groov* RIO, SNAP PAC controllers and brains, and legacy Ethernet-based Opto 22 systems, you can consolidate data from all these systems into the OPC client software of your choice.

Client software can include PAC Display (either Basic or Pro), OptoDataLink, OPC 2.0-compliant products, third-party HMI, and data acquisition packages.

OptoOPC Server includes three software components:

- Opto Browser Configurator, which provides an easy drag-and-drop method of building OPC databases from the tag databases already created in your control strategies
- OptoOPC Server, which runs on Microsoft Windows®-based PCs
- OptoOPC Server debug monitor, for viewing the activity between OPC clients, OptoOPC Server, and Opto 22 devices

OPTODATALINK

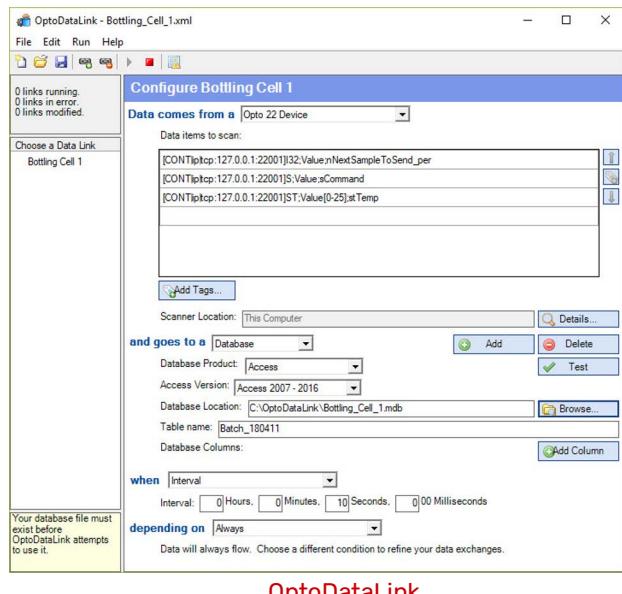
NOTE: Do not use OptoDataLink with a groov EPIC processor; use the data communication options included with the EPIC instead.

Providing data exchange with popular databases such as Microsoft SQL Server®, Microsoft Access, and MySQL®, OptoDataLink connects your Opto 22 devices with these tools for making business decisions.

OptoDataLink is included in PAC Project Professional and is also available for purchase separately.

OptoDataLink transparently provides multiple connections for exchanging data. Thanks to PAC Project's single tagname database, the data elements you created when programming your PAC Control strategy—such as I/O points and variables—are automatically available for use in OptoDataLink.

Simply choose data elements from the list, and use OptoDataLink's flexible configuration tool to create data connections, or *links*, between the data source and data destination. The data destination can be any ODBC-compliant database (including applications such as Microsoft Excel®), an ASCII text file, or an Opto 22 controller or brain.



OptoDataLink

SOFTPAC

SoftPAC™ is a software-based programmable automation controller (PAC) designed for PC-based control. SoftPAC gives you the choice of running your control program on a computer in a Microsoft Windows environment rather than on a processor or controller.

SoftPAC is ideal for machine builders or OEMs who may already have a PC in their product. SoftPAC can provide significant savings in hardware costs for some applications.

SoftPAC is especially useful for applications requiring:

- Extended file storage
- Frequent access to files
- Math-intensive processes

For example, industrial engineers working with gas density calculations, solar tracking, and encryption can greatly reduce calculation time.

Using SoftPAC, you can take advantage of a PC's ability to quickly read and write to files as well as its greater space for data storage. A large refrigerated warehouse, for example, may need to log gigabytes of temperature, power, compressor, and door status data. SoftPAC handles large amounts of data with ease because file operations are limited only by the size of the PC's hard drives and the available network volumes.

Another advantage is that when SoftPAC runs as a service, an operator does not have to log in; SoftPAC starts automatically when the PC boots up.

SoftPAC is part of PAC Project Professional and can also be purchased separately.

COMPUTER REQUIREMENTS

To use PAC Project applications with your PC, you must have the following minimum computer configuration:

- Computer operating system:
 - Recommended: Microsoft Windows® 11 (Professional or Enterprise)
 - Minimum: Microsoft Windows® 10 (Professional or Enterprise)
 - Microsoft .NET Framework 4.8 or higher must be installed
 - (OptoOPCServer and OptoDataLink) Windows Server® 2025, 2022, 2019, and 2016
- Processor (CPU):
 - Recommended: Intel® Core™ i7 / AMD® Ryzen™ 7 at 3.0 GHz or higher
 - Minimum: Intel® Core™ i5 / AMD® Ryzen™ 5 at 2.0 GHz or higher
- Memory (RAM):
 - Recommended: at least 16 GB (or more if paging occurs)
 - Minimum: 16 GB
- Storage:
 - Recommended: 20 GB or more of free disk space and Solid State Drive (SSD) for significantly faster file read/writes
 - Minimum: at least 10 GB of free disk space and 7200 RPM (or faster) Hard Disk Drive (HDD)
- Display monitor:
 - Recommended size: 1280 × 720 or higher

NOTE: Ensure you use the latest 64-bit version of the operating system and keep it up to date. PAC Project cannot be installed on Windows XP or older Windows operating systems. Other versions of Windows operating systems and embedded Windows operating systems are not supported.

- Minimum size: 800 x 600 with small fonts
- Networking capability
- Mouse or other pointing device
- (Optional) Installed Windows printer
- If your PAC Display Professional project accesses an M4-series controller (such as a SNAP-LCM4 or M4RTU) via an Ethernet connection, controller firmware version R4.1a or newer is required. Additionally, to access strings or string tables, controller firmware R4.1d or newer is required.

HOW TO OBTAIN PAC PROJECT

PAC Project Software Suite:

- Download PAC Project Basic for free from the Opto 22 website at www.opto22.com.
- Purchase **PAC Project Professional** from your local distributor and download it from our website to get started right away.

PAC Control Pro, PAC Display Pro, OptoOPCServer, OptoDataLink, and SoftPAC:

These software components are included in PAC Project Professional, but can also be purchased separately.

- Purchase price is per seat for:
 - PAC Project Professional
 - PAC Control Professional
 - PAC Display Professional
 - OptoOPCServer
 - OptoDataLink
- OptoOPCServer is strongly recommended for multiple seats of PAC Display.

All products include complete documentation in PDF format. Documentation is also available on our website. Search for the product and click the **Documents** tab on the product page.

PAC PROJECT BASIC AND PROFESSIONAL COMPARISON

The following table compares the features in version R10.6 of PAC Project Basic™ and PAC Project Professional™.

	Feature	Basic	Pro
Included software	PAC Control™ Basic	●	●
	PAC Control Professional		●
	PAC Display™ Basic	●	●
	PAC Display Professional		●
	PAC Manager™	●	●
	OptoOPCServer™		●
	OptoDataLink™		●
	SoftPAC™		●
Control software: PAC Control			
Compatible controllers	groov EPIC processor	●	●
	SNAP PAC controllers (S-series and R-series)	●	●
	SoftPAC software-based controller	●	●
Compatible I/O	Built-in I/O unit (in groov EPIC processors and SNAP PAC R-series controllers)	●	●
	groov RIO modules (with groov EPIC and SNAP PAC controllers) ¹	●	●
	SNAP PAC brains (obsolete)	●	●
	G4EB2 brains (with groov EPIC and SNAP PAC controllers)	●	●
	Ethernet I/O units—E1, E2, EIO, UIO (with groov EPIC and SNAP PAC controllers)	●	●
	Serial <i>mistic</i> ™ brains/bricks: B3000-B, B3000, SNAP-BRS, B100, B200, G4D16R, G4D32RS, G4A8R (with SNAP PAC S-series controllers) ²		●
Network	<i>Controller to PC:</i> groov EPIC and SNAP PAC—Ethernet	●	●
	<i>Controller to I/O:</i>		
	• groov EPIC—Ethernet only	●	●
	• SNAP PAC S-series:	●	●
	– Ethernet to R-series controllers and obsolete EB brains	●	●
	– Serial to obsolete SB brains	●	●
	– Serial to obsolete <i>mistic</i> brains		●
	• SNAP PAC R-series—Ethernet only	●	●
	<i>Controller to third-party devices:</i> Ethernet or serial ³	●	●
Support for Ethernet link redundancy or segmented control network			●
Support for controller redundancy [not for new projects] (Limited to SNAP PAC S-series controllers running firmware versions 9.0a to 10.4e) ⁴			●

	Feature	Basic	Pro
Main features	Flowchart programming	●	●
	OptoScript programming	●	●
	Subroutines (debuggable)	●	●
	Graphical debugger	●	●
	Conversion utility for OptoControl 4.1 strategies		●
	Support for serial <i>mistic</i> I/O units ²		●
	Ethernet link redundancy (with S-series controllers and R-series I/O units)		●
Maximum charts running at once	On <i>groov</i> EPIC (plus host task)	64	64
	On SoftPAC (plus host task)	64	64
	On SNAP PAC S-series (plus host task)	32	32
	On SNAP PAC R-series (plus host task)	16	16
Proportional-integral-derivative (PID) loops	PID algorithms for Ethernet I/O units	4	4
	PID algorithm for <i>mistic</i> serial units ²	—	1
	Loops per SNAP PAC rack-mounted controller or brain	96	96
	Loops per <i>groov</i> RIO module	4	4
	Loops per <i>mistic</i> brain/brick ²	—	8
	Graphical tuner for Ethernet PID loops	●	●
Ethernet link redundancy	Primary and secondary IP addresses on <i>groov</i> EPIC processors and SNAP PAC controllers		●
	PAC Control commands can be used to control redundancy algorithm		●
Controller redundancy ⁴ [Required hardware is obsolete. Newer firmware and software no longer support this feature.]	PAC Redundancy Manager utility (support changed in R10.6)		
	Checkpoint blocks		●
Additional toolkits ⁵	Modbus Integration Kit (serial and TCP)	●	●
	Controller Area Network (CAN) Integration Kit ⁶	●	●
	Other Integration Kits (BACnet, TL1, DNP3, IEC60870-5, Allen-Bradley DF1) ⁶	●	●
HMI software: PAC Display			
Main features	Alarming	●	●
	Trending	●	●
	Logging	●	●
	Operator authentication and login	●	●
	3000-graphic library	●	●
	Additional graphics tools for PID and embedding web pages		●
	Data logging to MySQL, Microsoft® SQL Server, and other ODBC databases		●
	Conversion utility for OptoDisplay projects		●
	Primary and secondary IP addresses for control engine		●
	Primary and secondary scanner		●

Feature		Basic	Pro
Controllers supported	groov EPIC processors ⁷	●	●
	SNAP PAC controllers	●	●
	ioControl controllers	●	●
	OptoControl controllers with Ethernet interface		●
OPC server: OptoOPCServer ⁸			
OPC version	OPC DA 2.0-compliant ⁸		●
Database connectivity: OptoDataLink ⁹			
Databases supported	Microsoft SQL Server, Microsoft Access, MySQL, and ODBC-compatible databases		●
PC-based control: SoftPAC			
Compatible I/O	groov RIO modules	●	●
	groov I/O (EPIC processor)	●	●
	SNAP PAC (R-series and EB-series)	●	●
	Ethernet I/O units (E1, E2, UIO, EIO)	●	●
	G4EB2 brains	●	●

1. Requires SNAP PAC controller firmware 10.3a or higher or *groov* EPIC firmware 2.0.0 or higher.
2. Requires SNAP PAC S-series controller(s).
3. On a *groov* EPIC, serial connections from the processor require a USB-to-serial adapter.
4. Controller redundancy is no longer supported for new projects:
 - The required hardware [SNAP-PAC-ROK](#) Redundancy Option Kit is obsolete as of 2022.
 - SNAP PAC S-series controllers running firmware higher than R10.4e do not support controller redundancy.
 - PAC Control version R10.6 or higher does not support the creation of new strategies with controller redundancy; it does support maintenance of existing strategies.
5. For more information, see the [Communication Tools & Protocols for Opto 22 Products Technical Note](#) (form 1820).
6. Not recommended for use with *groov* EPIC processors running PAC Control.
7. PAC Display projects can include *groov* EPIC systems and *groov* RIO modules. PAC Display cannot run on an EPIC processor; it runs on a Microsoft Windows PC.
8. For an OPC UA-compliant server, use a *groov* EPIC processor.
9. Do not use OptoDataLink with a *groov* EPIC processor; use its included data communication options instead.